

Receiving Report

Date: 9/10/8

Batch No: M111699

Supplier: MAGWA

Dart P/O: 8684

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 910511 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin:

Date

Received/Costing

Initial

09/05/11
BQ 109162
CL

Location



Magna Stainless

5775 Kieran St, Saint-Laurent QC H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

INVOICE

Pg 1 of 1 I010815

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7

RECEIVED MAY 14 2009

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7

MTR:Y

INVOICE DATE:	05/08/09
ORDER DATE:	04/29/09
SHIP DATE:	05/08/09
ORDER NUMBER:	W011562
PURCHASE ORDER:	8684

Currency	Sales Person	Ship Via	F.O.B.	Terms
CANADIAN DOLLARS	ERYCK BLAIS	NIR:R-557065-1	PREPAID	NET 30 DAYS

Ln	Back Ordered	Ordered	Unit	Description	Shipped	Price Per	Value
		2	PC	ALUMINUM SHEET ASH 2024 T3 .032" x 48" x 144" L026098 2 PC/46 LB	2 PC	225.00	450.00
		1	PC	MAP 6061-T6 5" OD X 1/8" WALL X 144" L026102 1 PC/27 LB	1 PC	195.00	CL 195.00
		1	PC	MLB 17-4 PH 1/4" X 4" X 156" L026103 1 PC/45 LB	1 PC	265.00	265.00

05/11/09 15:01:10

Merchandise:	910.00
Surcharges:	
No Tax Costs:	
GST	45.50
Total Due:	955.50

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471
G.S.T. # R81565R00 DT0004

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date
May 11, 2009

Page
1

Receipt Number
RCP00010962

Purchase From:

Magna Stainless
5775 rue Kieran
St Laurent, Quebec H4S 0A3
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAG002	PO00008684

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M174B0250X4000	17-4 SS Bar .250 X 4.00	12.0000	Ft	22.083300	265.00	May 11, 2009
		MIN. ULTIMATE TENSILE STRENGTH = 150 KSI MIN. YIELD TENSILE STRENGTH = 100 KSI GRAIN MUST RUN ALONG LENGTH OF BAR PER AMS 5604/5643 MATERIAL: 17-4 PH SS BAR B/N111699					
	M2024T3S032	2024-T3 .032 sheet	64.0000	sf	7.031250	450.00	May 11, 2009
		PER AMS-QQ-A-250/4 OR AMS 4037 MATERIAL: 2024-T3 ALUMINUM SHEET B/N111699					
	M6061T6T5000W1	6061-T6 Tube 5.00 X.12	12.0000	f	12.083330	145.00	May 11, 2009
		QQ-A-200/8 OR QQ-A-225/8 WW-T-700/6 OR AMS 4080 OR AMS 4082 OR MATERIAL: 6061-T6 OR 6061-T62 TUBING PER B/N111699					

Comments:



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

PACKING LIST

I010815

Page: 1 of 1

SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY, ON
K6A 1K7
Contact: CHANTAL

HAWKESBURY, ON
K6A 1K7
Ship Terms: PREPAID

MTR:Y



SPECIAL INSTRUCTIONS

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO		
CANADIAN DOLLARS		ERYCK BLAIS	(613) 632-5200	(613) 632-1053	8684		
Sales Order	Terms		Ship Via		Date Ordered	Date Required	Date Shipped
W011562	NET 30 DAYS		NIR:R-557065-1		04/29/09	05/05/09	05/08/09

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
2		PC	ALUMINUM SHEET ASH 2024 T3 .032" x 48" x 144" 46 LB / 2 PC	L026098	460836A0	2
1		PC	MAP 6061-T6 5" OD X 1/8" WALL X 144" 27 LB / 1 PC	L026102	6431	1
1		PC	MLB 17-4 PH 1/4" X 4" X 156" 45 LB / 1 PC	L026103	429130	1
Total Weight:						118 LB

3kids: 1 Pieces: 2

Received by: _____ Date: _____ Signature: _____

DART

Purchase Order

Date Apr 28, 2009	Page 1
Purchase Order Number PO00008684	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED
08/04/09

Vendor Address:

Magna Stainless
5775 rue Kieran
St Laurent, Quebec H4S 0A3
Canada
Phone (514) 339-1211
Fax (514) 339-1105

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAG002	Apr 28, 2009	N30	yours	May 04, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 12.0000	M174B0250X4000	17-4 SS Bar .250 X 4.00 Comments: MATERIAL: 17-4 PH SS BAR PER AMS 5604/5643 GRAIN MUST RUN ALONG LENGTH OF BAR MIN. YIELD TENSILE STRENGTH = 100 KSI MIN. ULTIMATE TENSILE STRENGTH = 150 KSI	04/05/2009	No	22.083300	Ft	265.00
40.0000	M174R0750	17-4 round bar .750 Comments: SAME AS ABOVE	04/05/2009	No	7.300000	f	292.00
64.0000	M2024T3S032	2024-T3 .032 sheet Comments: MATERIAL: 2024-T3 ALUMINUM SHEET PER AMS-QQ-A-250/4 OR AMS 4037	04/05/2009	No	7.031250	sf	450.00
✓ 12.0000	M303B0500X0500	AISI 303 Bar .500 x .500 Comments: MATERIAL: AISI 303 STAINLESS STEEL BAR NOTE: 304/316 NOT ACCEPTABLE	04/05/2009	No	4.583300	f	55.00
✓ 12.0000	M303R1000	303 Round Bar 1.00 Comments: MATERIAL: AISI 303 ROUND BAR NOTE: AISI 304/316 NOT ACCEPTABLE	04/05/2009	No	8.291660	f	99.50
✓ 256.0000	M304S20GA	304/316 .040 Sheet Comments: MATERIAL: AISI 304/316 SS SHEET AS PER AMS 5513 OR 5524	04/05/2009	No	3.906250	sf	1,000.00
✓ 40.0000	M6061T6B1000X020	6061-T6 Bar 1.00 x 2.00 Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62 BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160	04/05/2009	No	9.200000	f	368.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Continued on next page...

SHIP TO:
SOLD TO:

**KAISER
ALUMINUM**
Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4151601

CUSTOMER PO NUMBER: P81009DK001	WORK PACKAGE:	CUSTOMER PART NUMBER:	SHIP RUN/LOAD ID: 101447/9	GOV'T CONTRACT NUMBER:		
KAISER ORDER NO: 1075951	LINE ITEM: 6	SHIP DATE: 7-JAN-2009	ALLOY: 2024	CLAD: BARE	TEMPER: T3	PRODUCT DESCRIPTION: MILL FINISH SHEET
WEIGHT SHIPPED: 3288 LB	QUANTITY: 146 PCS EST.	B/L NUMBER: 2021014	GAUGE: 0.0320 IN	WIDTH: 48.000 IN	LENGTH: 144.000 IN	

Certified Specifications

AMS 4037/RevN
CMMP 019/RevD

AMS-QQ-A-250/4/RevA
CMMP 025/RevR

ASTM B 209/Rev07

Test Code: 1504

Test Results

Lot: 460836A0 Cast 449

Drop 39

Ingot 1

(ASTM E8/B557)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T3	LT / 2 (Min:Max)	83.9 : 65.3 (441 : 450)	43.8 : 44.8 (302 : 309)	16.9 : 18.1

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.09	0.26	4.4	0.57	1.4	0.01	0.20	0.02	0.01	0.01	TOT 0.03

ALLOY LIMITS

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
2024 MIN	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	EACH	0.05
MAX	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder

TEST NOTES

2024-T351 plate 3.001-4.000" thick, if ultrasonically inspected, meets requirements of CMMP025 per SDR CMMP025-KaiserT-2.

P004695-460836A0

Serlos/08

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4151601

CERTIFICATION

KAISER ALUMINUM FABRICATED PRODUCTS, LLC (KAISER) HEREBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MELTED IN THE UNITED STATES OF AMERICA OR A QUALIFYING COUNTRY PER DFARS 226.872-1(a), WAS MANUFACTURED IN THE UNITED STATES OF AMERICA, AND MEETS THE REQUIREMENTS OF DFARS 252.226 FOR DOMESTIC CONTENT. THIS MATERIAL HAS BEEN INSPECTED, TESTED, AND FOUND IN CONFORMANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLUTION HEAT TREATED COMPLIES WITH AMS 2772. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S STANDARD GENERAL TERMS AND CONDITIONS OF SALE. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF KAISER ALUMINUM FABRICATED PRODUCTS, LLC LABORATORY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTIRES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. ISO-9001:2000 CERTIFIED.

BILL POYNOR, LABORATORIES SUPERVISOR



Page 2 of 2

Inc 05-07-09

S90429DG012-5 MAGNA STAINLESS PO: P004695 Part #:
2.00PC 46.00LB

P004695-429130

BÖLLINGHAUS STEEL Böllinghaus Portugal Aços Especiais, SA DIN EN ISO 9001:2000 TÜV CERT No. 01 100 030458		Abnahmeprüfzeugnis / Mill Test Certificate / Certif. de Qualidade EN 10204:2004 / 3.1										No. / Nr. / Nr.: 0000060241			
		Unsere innere Verweisung / Our Int. Ref / N° ref int 5600009358 000150										Datum / Date / Data 26.08.2008			
Normen / Standards / Normas AISI 630/17-4PH, tol. acc. to ASTM A484/A484M-08b, specifications acc. to: AMS 5643R, ASTM 564/A564M-04, ASME SA564, ASTM F899-07															
Kunde / Customer / Cliente							Endgültiger Kunde / Final Customer / Cliente Final								
Bestell Nr./Order Nr./ Enc.Nr. P80417AM006							Bestell Nr./ Order Nr./ Enc.Nr. P80417AM.06								
Prüfgegenstand / Product / Produto AISI T630 FLAT 4 x 1/4"					Gewicht / Weight / Peso 829 lb					Bunde / Bundle / Alados 01					
Werkstoff-Nr. Material-no. Qualidade 1.4542			Werkstoff-Normbezeichnung / Material standard grade / Norma do material 630												
Beschreibung / Description / Descrição Stainless steel flat bars, hot rolled, solution annealed, straightened, pickled. US DFAR 252,225-7014: MELT SOURCE: Germany / MFG: Portugal.															
Schmelzen Nr. Cast nr. / Fusão nr.		Chemische Analyse in % / Chemical composition in % / Análise química													
429130		C:	0.026	Si:	0.450	Mn:	0.630	P:	0.019	S:	0.001	Cr:	15.130	Ni:	4.480
EAF		No:	0.080	Co:	0.030	Cu:	3.070	N:	0.020	Ti:	0.001	Nb:	0.228	Ta:	0.000
Proben Nr. Test no. Amostra no.		ASTM E399				ASTM A370									
		Kerbschlagarbeit Impact Test Resiliência (Charpy V)	Streckgrenze Yield point Tensão limite Rp 0.2 % [Ksi]	Dehngrenze 1% point Limite de extensão Rp 1.0 % [Ksi]	Zugfestigkeit Tensile strength Tensão de rotura Rm [Ksi]	Dehnung Elongation Alongamento A (A50-50mm)	Einschnürung Reduction of area Coef. Extração Z (A50-50mm)								
3015874.01.01		[J]	181.6	194.2	208.1	11.6	52.6								
Visuelle Kontrolle Visual inspection Inspeção visual		<input checked="" type="checkbox"/> Ok	ASTM E370 Härte Hardness Dureza [HB]				Korrosionsbeständigkeit IC Test Corrosão Intermetálica				Wärmebehandlung Heat treatment Tratamento térmico Solution Annealed 1900 °F (6 hrs)				
ASTM A484 Maßkontrolle Dimensional inspection Inspeção dimensional		<input checked="" type="checkbox"/> Ok	Mikroskopische Untersuchung Microstructure Analysis approved per AMS 2315				Werkstoffverständiger Quality Control Representative Inspector da Qualidade				Alterungsbehandlung Aging Treatment Ensaio de envelhecimento				
Verwechslungsprüfung Test of identity Teste de identificação		<input checked="" type="checkbox"/> Ok	Mikroskopische Untersuchung Macrostructure Analysis Material free from segregation defects.				224 José Santos				418 HB H900 (900°F, 1Hour) Cool in air				
Bemerkungen / Remarks / Observações Material is free of mercury contamination, no weld repair done.															
Böllinghaus Portugal - Aços Especiais, SA Es wird bestätigt, dass dieses Material die Spezifikation zutrifft, welche de erwähnten Standards übereinstimmen. We confirm that this material meets the specification according the mentioned according the mentioned standards. Confirmamos que este material respeta as especificações de acordo com as normas referidas.															

FR 03.02.05/1

Inc 05-07-09

S90429DG012-4 MAGNA STAINLESS PO: P004695 Part #:

1.00PC 45.00LB



National Northeast Corporation
 A Division of Wakefield Thermal Solutions
 33 Bridge Street Pelham, NH 03076
 Phone: 603-635-2800 Fax: 603-635-1900
 E-mail: Extrude@Wakefield.com
 Web Site: WWW.Wakefield.com

FULL MILL CERTIFICATE
CERTIFIED INSPECTION REPORT AND TEST RESULTS
FOR EXTRUDED PRODUCTS

BILL TO

SHIP TO

MANIFEST NUMBER

213197

CUSTOMER PO

P90324CG008

CUSTOMER PART NUMBER

DIE NUMBER

14613

ALLOY

6061

DESCRIPTION

5 X .125 RND TUBE

DATE OF SHIPMENT

4/23/2009

TEMPER

T6511

OUR ORDER NUMBER	ITEM	LOT
207924	14	1A1

CERTIFICATION

ASTM B221-06

SPECIFICATION

AMS-QQA-200/8

Handwritten signature and date: 4/25/08

We certify that the material covered by the report has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, that the samples representative of the material meet the composition limits and the mechanical properties as shown. Material is compliant to RoHS Compliance Initiative EU RoHS Directive, 2002/95/EC, is Mercury Free and the Extruded Aluminum Product is Manufactured in the USA. The Ingot applied to orders, is from Approved Suppliers.

Handwritten signature
 National Northeast Corporation Representative

Inc 05-07-09

Mechanical Properties

So No	Item	Lot	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness
207924	14	1A1	2936	04/20/09	44.4	41.2	90.0%	10

Chemical Composition

CHEMICAL ANALYSIS: % BY WEIGHT:

So No	Item	Lot	Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
207924	14	1A1	- 6431	6061	0.59	0.24	0.19	0.06	0.88	0.07	0.00	0.01	0.02	0.00	0.00	0.00	—	—	0.00	—	0.00	—	Remainder	0.000

S90429DC012-6 MAGNA STAINLESS PO: P004695 Part #: 1.00PC 27.00LB



Purchase Order

Date Apr 28, 2009	Page 2
Purchase Order Number PO00008684	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

Magna Stainless
5775 rue Kieran
St Laurent, Quebec H4S 0A3
Canada
Phone (514) 339-1211
Fax (514) 339-1105

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAG002	Apr 28, 2009	N30	yours	May 04, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
64.0000 <i>LC 4/28/09</i>	M6061T6S125	6061-T6 .125 Sheet Comments: MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM SHEET PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027	04/05/2009	No	6.406250	sf	410.00
12.0000 <i>LC 4/28/09</i>	M6061T6T5000W125	6061-T6 Tube 5.00 X.125 Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8	04/05/2009	No	12.083330	f	145.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Comments:

Tax Summary:
GST
ONTPST

154.23
0.00

Less:
included tax

0.00

Subtotal

3,084.50

Total tax

154.23

Total purchase order in

CAD Dollars

3,238.73

Entered By: *CL* CLAVOIE

Approved By: *W*